

Steel Construction Certification Scheme

Certificate of Registration

This is to certify that the
Welding Quality Management System
Of

SC4 (UK) Ltd

Midland Road, Scunthorpe, North Lincolnshire, DN16 1DQ

complies with the requirements of
BS EN ISO 3834-2:2021

The Scope of Registration is:

**Fabrication and welding of structural steel in steel grades
up to and including S460NL**

As per the attached schedule

Certificate number: W 184
Initial registration: 19 October 2018
Latest issue: 01 October 2023
Expiry date: 14 October 2024

To confirm the validity of this certificate, please click on the following link www.steelcertification.co.uk



Chairman:
Dr S Pike
MIMMM C.Eng



Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI

Welding Quality Management System Schedule

SC4 (UK) Ltd

Midland Road, Scunthorpe, North Lincolnshire, DN16 1DQ

Product Standards	BS EN 1090-2:2018, NSSS 7 th Edition and client specifications as applicable
Welding and Inspection Standards	ISO 15614-1:2017, ISO 5817:2014, BS EN 287-1:2011, ISO 9606-1:2017, ISO 9606-4:1999, EN1090-2:2018 and application standards as applicable
Welding Process(es)	135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 783 – drawn arc stud welding (DASW)
Base Material(s)	Up to and including S355J2 according to BS EN 10025-2:2004 S355J2H according to BS EN 10210-1:2006 S355J2H according to BS EN 10219-1:2006 S460NL according to BS EN 10025-3:2004
Responsible Welding Coordinator	Jeff Garner – IWE (up to and including EXC 4)
Alternate	Wes Smith - competence assessed by SCCS interview (Up to and including EXC 3)

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